

Date: Monday, 07/04/2008 2:29:12 PM  
 User: Julie Lecocq

## Process Sheet

Customer : CU-DAR001 Dart Helicopters Services Drawing Name : LUG  
 Job Number : 38441  
 Estimate Number : 10008  
 P.O. Number :  
 This Issue : 07/04/2008 S.O. No. :  
 Prsht Rev. : NC  
 First Issue : / / Type : MACHINED PARTS  
 Previous Run : 37857  
 Part Number : D2591  
 Drawing Number : D2591 REV D  
 Project Number : N/A  
 Drawing Revision : D  
 Material :  
 Due Date : 24/04/2008 Qty: 50 / 24 Um: Each  
 Written By :  
 Checked & Approved By : JO 08.4.06  
 Comment : Est Rev:l Removed from 9 Digit 05-10-25 JLM

## Additional Product

Job Number:



Seq. #: Machine Or Operation: Description :

1.0 M1010B0750X02500 ASTM A21 Steel .75"x2.5"



Comment: Qty.: 0.2340 f(s)/Unit Total : 5.6160 f(s)  
 ASTM A36 Steel bar 2.50" x 0.75" thick(M1010-B0.750X02.500)  
 Batch: 1107513

ml 08/04/08

50  
(24)

2.0 BAND SAW BAND SAW



Comment: BAND SAW  
 Cut blanks: 2.700" long

ml 08/04/08

50  
(24)

3.0 HAAS Purchasing HAAS CNC VERTICAL MACHINING #1



Comment: HAAS CNC VERTICAL MACHINING #1  
 1- Machine as per Folio FA 039 and Dwg D2591 issue P10 for meter  
asper dwg D2591 REV.D.  
 2-Deburr if required

P10 6097

4.0 Q02 INSPECT PARTS AS THEY COME OFF MACHINE

PK



Comment: INSPECT PARTS AS THEY COME OFF MACHINE

Rec'd + inspect for transit damage

08/04/08 50

5.0 Q02 SECOND CHECK



Comment: SECOND CHECK

08/04/25 (x50) count

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Part Number: D2591

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: \_\_\_\_\_

PAT Duval

AS 08/04/25 @SS

7.0

QC21

FINAL INSPECTION/W/O RELEASE



08/04/28 JF

Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



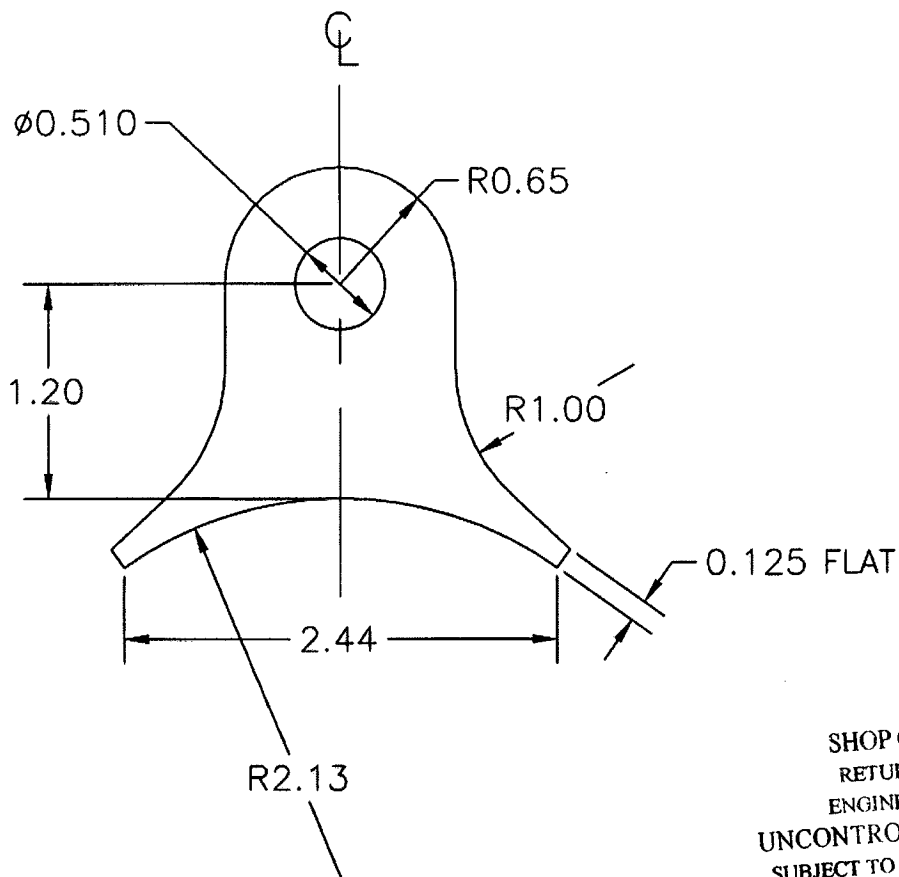
MF 08-04-25





DESIGN <i>MEY</i>	DRAWN BY <i>MEY</i>	DART AEROSPACE LTD VICTORIA INTERNATIONAL AIRPORT, CANADA	
CHECKED <i>KE</i>	APPROVED <i>BW</i>	DRAWING NO. D2591	REV. D SHEET 1 OF 1
DATE 98.01.21		TITLE GHW LUG	SCALE 1:1
A	96:09:16	NEW ISSUE	
B	97:06:17	RE-DESIGN TO FLAT BOTTOM	
C	97.12.12	RE-DESIGN TO RADIUS BOTTOM	
D	98.01.21	0.125 FLAT WAS 0.067 FLAT	

RELEASED  
98.01.21 DS



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WITHOUT NOTICE  
WORK ORDER  
NO. 38997

BREAK ALL SHARP CORNERS ~~0.010~~ TO 0.020  
MATERIAL: ASTM A36 STEEL 0.50 THICK  
TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED  
PART IS SYMMETRIC ABOUT CENTER-LINE  
ALL DIMENSIONS ARE IN INCHES



## CERTIFICATE OF CONFORMITY

SOLD TO:

Dart Aerospace Ltd.  
1270 Aberdeen Street  
Hawkesbury, Ont.  
K6A 1K7

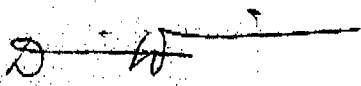
SHIPPED TO:

same

<u>QUANTITY</u>	<u>PART NUMBER</u>	<u>PART NAME</u>	<u>P.O. NUMBER</u>
50	D2591	Lug in Steel MATERIAL: supplied by DART M1010B0750X02500 M107513	6097
200	D2230-3	Mounting Lug MATERIAL: supplied by DART D2423 B33310	6097

We hereby certify that the above parts were made in conformance with applicable drawings.

*METEC Metal Technology Inc.*

  
Denise Robinson

Vankleek Hill, April 24, 2008